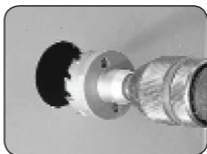


LDX OPERATING INSTRUCTIONS

LDX Holesaws are designed for drilling mild steel, aluminium, brass, fibre reinforced plastic etc. They can be used on both portable and pillar or fixed drilling machines.

Features

- Tungsten carbide teeth offering excellent wear resistance
- Excellent chip clearance
- Rapid production of accurate holes
- Quiet cutting
- Up to 5mm thick material can be drilled



Usage Instructions

- Use recommended speeds as illustrated on chart overleaf
- After pilot penetration avoid banging holesaw teeth onto surface to be drilled
- When drilling alloy materials use a cutting oil to improve penetration rates and extend product life.
- Wear correct personal protective equipment when drilling



Recommended Speeds

Diameter	Stainless steel & Alloy steel	Recommended speed in RPM in mild steel	Copper plate & Brass plate	Plastic & F R P
14mm - 20mm	310 - 470	470 - 630	630 - 790	790 - 950
21mm - 25mm	250 - 380	380 - 510	510 - 630	630 - 760
26mm - 30mm	210 - 310	310 - 420	420 - 530	530 - 630
31mm - 35mm	180 - 270	270 - 360	360 - 450	450 - 540